

Work Order ID 77626

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77626

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Item ID: D350-607-141

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Automatic Lid Opener Installation

Start Date: 12/14/11 Start Qty: 1.00

1

Cust Item ID:

Required Date: 12/14/11 Req'd Qty: 1.00

1

Customer:

Reference: disassemble

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

Draw Nbr

Revision Nbr

D350-607-1

A

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

PULL FROM STK

I X D350-607-141 B74091

DISASSEMBLE, RETURN ALL PARTS BACK TO STOCK

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

11/12/14

11/12/14
mf
11-12-14

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Work Order ID: 77626

Parent Item: D350-607-141

Parent Item Name: Automatic Lid Opener Installation

Start Date: 12/14/11

Required Date: 12/14/11

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
10.01.18 verified by:EC
IPP RevB: as per dwg revC DD
IPP RevC: as per ecn10-545 DD 10.04.19 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN310-4 NUT		Purchased	No				Each	37.0000		-4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST344		37							
				119328		22							
				119799		15							
AN3C11A BOLT		Purchased	No				Each	64.0000		-4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST351		64							
				118838		14							
				119798		50							
AN3C16A Bolt		Purchased	No				Each	68.0000		-4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST352		68							
				115835		1							
				118628		25							
				119641		42							
D350-607-141 Automatic Lid Opener Installation		Manufactured	No				Each	0.0000		1			
D3953-1 Gas Spring Bracket		Manufactured	No				Each	14.0000		-2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST096		14							
				53760		14							

m118112-4 SP

m118116 SP
-4

m118422-4 SP

SP

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Parent Item: D350-607-141

Parent Item Name: Automatic Lid Opener Installation

Start Date: 12/14/11

Required Date: 12/14/11

Start Qty: 1.00

Required Qty: 1.00

D3953-11 Manufactured No Each 4.0000 -2
Gas Spring Spacer

Location Loc Qty Loc Code

ST096 4

71268 4

D3953-13 Manufactured No Each 11.0000 -2
Gas Spring Spacer

Location Loc Qty Loc Code

ST096 11

52761 11

D3953-3 Manufactured No Each 4.0000 -2
Gas Spring Stud, Lid

Location Loc Qty Loc Code

ST096 4

74703 4

D3953-5 Manufactured No Each 1.0000 -2
Gas Spring Stud, Base

Location Loc Qty Loc Code

ST096 1

71270 1

D3953-7 Manufactured No Each 36.0000 -2
Spring Spacer

Location Loc Qty Loc Code

ST096 36

65053 3

76295 22

76658 11

D3953-9 Manufactured No Each 22.0000 -4
Gas Spring Washer

Location Loc Qty Loc Code

ST096 22

69025 2

76296 20

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Parent Item: D350-607-141

Parent Item Name: Automatic Lid Opener Installation

Start Date: 12/14/11

Required Date: 12/14/11

Start Qty: 1.00

Required Qty: 1.00

D3969-1 Manufactured No
Spring (Basket Lid)

Each 17.0000 -2

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST272	17	
73523	17	

B72364. -280

MS21043-3 Purchased No
Nut

Each 1,521.0000 -8

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	72	
103691	72	
ST300	750	
119901	750	
ST301	699	
118077	2	
118614	449	
118686	30	
119758	218	

SP

MS24665-2-12 Purchased No
COTTER PIN

Each 154.0000 -4

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST309	154	
118078	154	

SP

NAS1149C0332R Purchased No
Washer

Each 4,968.0000 -8

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST297	4968	
118354	717	
119124	24	
119736	4227	

SP

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Parent Item: D350-607-141

Parent Item Name: Automatic Lid Opener Installation

Start Date: 12/14/11

Required Date: 12/14/11

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0432R

Purchased

No

Each

4.312.0000

-4

Washer

Location

Loc Qty

Loc Code

ST297

4312

117291

3312

119124

1000

SP

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Status	Item ID	Rev	Name	Start Date	Quantity	Pe	UOM	Stop Date	Route	Seq	ID	Scrap	Quantity	Comments	Date	Last Mod	Add Date
	NAS1149C0432R		Washer	1/18/10	4.0000		Each		110				0.0000		4/19/10 9:...		1/18/10
	NAS1149C0332R		Washer	1/18/10	8.0000		Each		110				0.0000		4/19/10 9:...		1/18/10
	MS24665-2-12		COTTER PIN	10/13/09	4.0000		Each		110				0.0000		10/13/09 1...		10/13/09
	MS21043-3		Nut	10/13/09	8.0000		Each		110				0.0000		10/13/09 1...		10/13/09
	D3969-1		Spring (Basket Lid)	10/13/09	2.0000		Each		110				0.0000		10/13/09 1...		10/13/09
	D3953-9		Gas Spring Washer	10/13/09	4.0000		Each		110				0.0000		10/13/09 1...		10/13/09
	D3953-7		Spring Spacer	10/13/09	2.0000		Each		110				0.0000		10/13/09 1...		10/13/09
	D3953-5		Gas Spring Stud,...	10/13/09	2.0000		Each		110				0.0000		10/13/09 1...		10/13/09
	D3953-3		Gas Spring Stud,...	10/13/09	2.0000		Each		110				0.0000		10/13/09 1...		10/13/09
	D3953-13		Gas Spring Spacer	10/13/09	2.0000		Each		110				0.0000		10/13/09 1...		10/13/09
	D3953-11		Gas Spring Spacer	10/13/09	2.0000		Each		110				0.0000		10/13/09 1...		10/13/09
	D3953-1		Gas Spring Bracket	10/13/09	2.0000		Each		110				0.0000		10/13/09 1...		10/13/09
	AN3C16A		Bolt	10/13/09	4.0000		Each		110				0.0000		10/13/09 1...		10/13/09
	AN3C11A		BOLT	10/13/09	4.0000		Each		110				0.0000		10/13/09 1...		10/13/09
	AN310-4		NUT	10/13/09	4.0000		Each		110				0.0000		10/13/09 1...		10/13/09